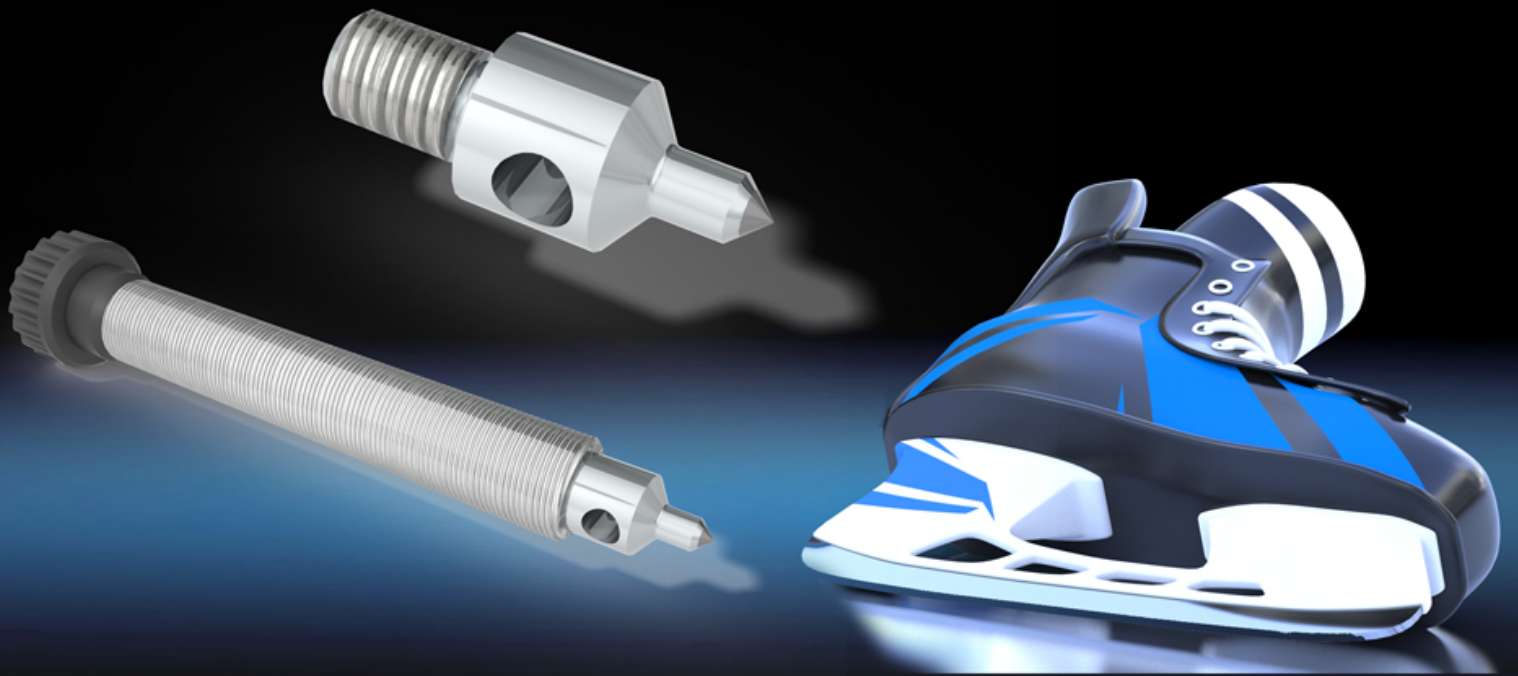




# CHANGING THE DIAMOND HEAD



## **Remove the diamond dresser**

1. Remove diamond dresser from the machine
2. Heat the diamond head up to +200<sup>0</sup>C (+392 F) temperature
3. Unscrew the diamond head
4. Let the diamond dresser cool down to +30<sup>0</sup>C (+110 F) temperature
5. Apply thread glue to diamond head's thread (Example Loctite 243 semi hard)
6. Screw the new diamond head to the diamond dresser
7. Let the thread glue dry before use